

Amendments to the Claims:

1. (Currently Amended) A laying pipe (1) for rolled products comprising
an first external pipe (5) having a first substantially rectilinear section (2) portion, a
second substantially spiral shaped section (3) portion and a third substantially circular section
(8) portion characterised in that it comprises and
an second internal pipe (10) inserted inside ~~said first~~ the external pipe (5), the internal pipe
having an external diameter substantially equal to the internal diameter of ~~said first the external~~
pipe (5) and a length ~~at least equal to~~ slightly longer than the length (L) of ~~said the~~ first section
(2) rectilinear portion of the ~~first~~ external pipe (5),
wherein the internal pipe is a continuous single piece and is fixed by welding to the
external pipe at the rolled products entry end.
2. (Withdrawn) The pipe according to claim 1, wherein said second pipe (10) has a
length little longer than said first section (2).
3. (Currently Amended) The pipe according to claim 2¹, wherein said first section
(2) portion comprises ~~the a~~ a first bending connection to said second section (3) portion.
4. (Withdrawn) The pipe according to claim 2, wherein said first (5) and second
(10) pipes are fixed to each other by welding at the rolled products entry end (4).
5. (Withdrawn) The pipe according to claim 3, wherein said internal pipe (10) is a
continuous single piece.
6. (Currently Amended) The pipe according to claim [4]¹, ~~wherein said laying pipe~~
~~(1) has~~ having a sleeve (6) with a fillet or chamfered edge fixed at the rolling product entry end
~~(4), the sleeve having a fillet or chamfered edge.~~
7. (Currently Amended) The pipe according to claim 1, wherein the length of said
first section (2) portion is shorter than 1,5 m.
8. (Currently Amended) The pipe according to claim 1, wherein said third section
(8) portion has the length of a circumference with central angle smaller than 100°.